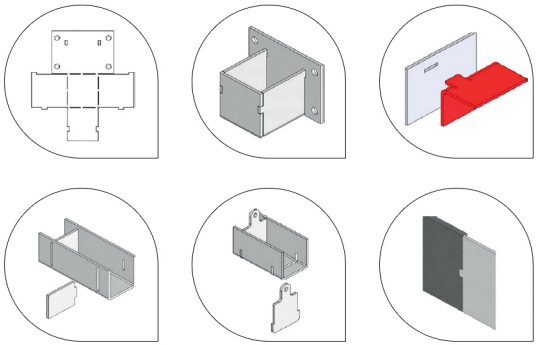
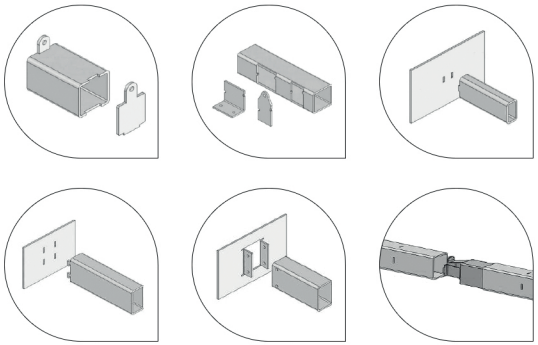
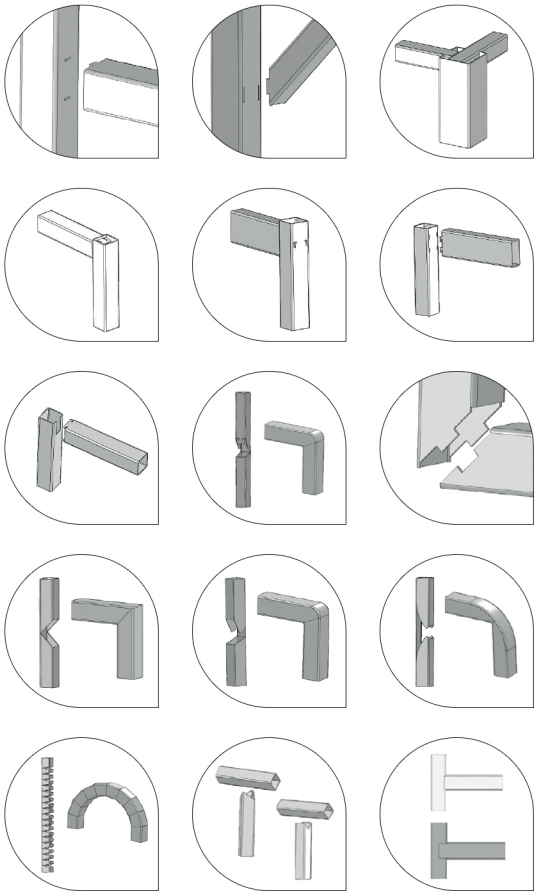
Plaat constructies



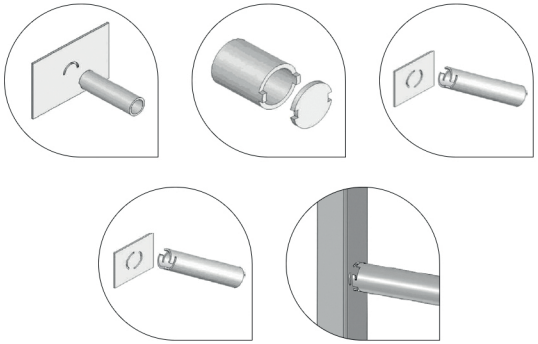
Plaat-koker constructies



Koker constructies



Plaat-buis constructies



Toleranties & Nauwkeurigheid

	1-3 mm	4-6 mm	8-10 mm	12-15 mm
Alg. Toleranties y≤1000 mm	± 0.1 mm	± 0.1 mm	± 0.2 mm	± 0.3 mm
Alg. Toleranties y≥1000 mm	± 0.15 mm	± 0.2 mm	± 0.3 mm	± 0.5 mm
Minimale Gatdiameters dmin	dmin ≥0.6 xS	dmin ≥0.6 xS	dmin ≥0.6 xS	dmin ≥0.8 xS
Minimale Afrondingen amin	amin ≥0.1 xS	amin ≥0.1 xS	amin ≥0.8 mm	amin ≥1 mm
Pen - Gat verbinding S x L	S + 0.1 mm L + 0.2 mm	S + 0.1 mm L + 0.2 mm	S + 0.2 mm L + 0.5 mm	S + 0.5 mm L + 1 mm

y = Maatvoering S = Wand of plaatdikte L = Lengte gatverbinding