



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0017.005

DVS ZERT GmbH hereby certifies that the welding company

Dumaco Montfoort B.V.
Waardsedijk Oost 1
3417 XJ Montfoort
Netherlands

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-03-28 until 2026-03-02

Düsseldorf, 2023-03-28
Place and date of issue

Lead auditor: Engineer LUKOSZ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 1.5 - 24 mm	BW
	1.2	t ≥ 3 mm	FW
	1.2	t = 3 - 70 mm	BW
		D ≥ 25 mm	
	1.2/8	t = 4 - 24 mm	FW
	1.2/8	t ≥ 5 mm	FW, 1.2 (t = 5 mm) 8.1 (t = 3-12 mm, D ≥ 57 mm)
	3.1	D ≥ 57 mm	
141	3.1	t = 3 - 24 mm	BW
	3.1	t = 6 - 24 mm	FW
	22	t = 1 - 5 mm	BW
	23	t = 3 - 8 mm	FW
		D ≥ 30 mm	
	8	t = 1 - 4 mm	BW
		D ≥ 10 mm	
	8	t = 1.5 - 12 mm	FW
		D = 10 - 42 mm	
	8	t = 3 - 14 mm	BW
	D ≥ 24 mm		
8	t = 3 - 16 mm	FW	
	D ≥ 25 mm		

Area of Application:

- New build of components for railway vehicles
- Assemblies: brake lift

Responsible welding coordinator(s):

Karin Maria Kromhout, IWE

born: 1975-11-16

1st deputy(ies) of the responsible welding coordinator(s):

Johannes C. van der Geer, IWT

born: 1958-03-23

Others deputies:

Leendert Gentenaar, IWT

born: 1973-10-24

David van Wijk, IWT

born: 1990-08-27

Remarks:

Register no.:

DVSZERT/15085/CL1/017/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.