



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0017.007

DVS ZERT GmbH hereby certifies that the welding company

Dumaco Montfoort B.V.
Waardsedijk Oost 1
3417 XJ Montfoort
Netherlands

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-05-05 until 2026-03-02

Düsseldorf, 2025-05-05
Place and date of issue

Lead auditor: Engineer LUKOSZ


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22.4, 22.4/23.1 22.4/23.1	t = 3 - 20 mm t = 3 - 20 mm D ≥ 20 mm	FW FW
135	1.2 1.2 1.2 1.2/8 1.2/8 3.1 8.1 8.1 3.1 8.1	t = 1.5 - 24 mm t ≥ 3 mm t = 3 - 70 mm D ≥ 25 mm t = 4 - 24 mm t ≥ 5 mm D ≥ 57 mm t = 3 - 24 mm t = 3 - 24 mm t = 3 - 24 mm t = 6 - 24 mm t ≥ 5 mm	BW FW BW FW FW, 1.2 (t = 5 mm) 8.1 (t = 3-12 mm, D >= 57 mm) BW BW, ml, PA FW, ml, PD FW FW, ml, PB
136	1.2/8.1	t = 3 - 24 mm	BW, ml, PA
141	22 23 8 8 8 8	t = 1 - 5 mm t = 3 - 8 mm D ≥ 30 mm t = 1 - 4 mm D ≥ 10 mm t = 1.5 - 12 mm D = 10 - 42 mm t = 3 - 14 mm D ≥ 24 mm t = 3 - 16 mm D ≥ 25 mm	BW FW BW FW BW FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

John van der Geer, Level A (IWT)

born: 1958-03-23

1st deputy(ies) of the responsible welding coordinator(s):

Leendert Gentenaar, IWT

born: 1973-10-24

Others deputies:

David van Wijk, IWT

born: 1990-08-27

Remarks:

Register no.:

DVSZERT/15085/CL1/017/17/2A2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.